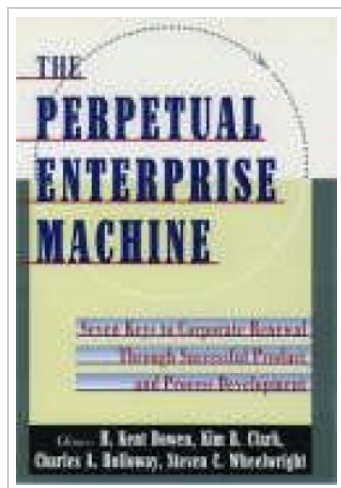




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By Bowen, H. Kent; Clark, Kim B.; Holloway, Charles A.; Wheelwright, Steven C.

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