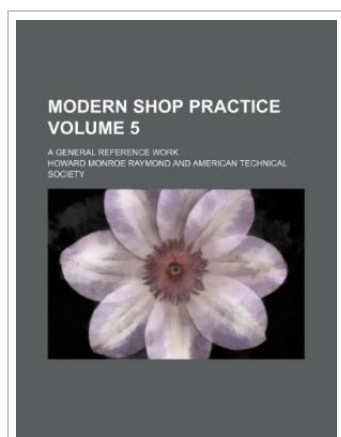



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Modern Shop Practice Volume 5; A General Reference Work

By Howard Monroe Raymond

Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1917 Excerpt: .shape of the top crown, and the top of the core box pressed into place. This top may have to be removed several times until the right amount of sand has been removed. When the top of the core is completed, the space forming the top crown of the ring is filled with green sand, a drying Fig. 284. Details of Bottom Core plate placed on top and the core box and all are rolled over. The bottom can now be removed and the draw pieces drawn out through the side, forming the mold for the intermediate crowns 11, Fig. 272. The sides can now be taken from the core, which appears as in Fig. 282. Bottom Core. The core box for the bottom core is shown in Fig. 283, and the core in Fig. 284, and in the radial section of the assembled cores, Fig....



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