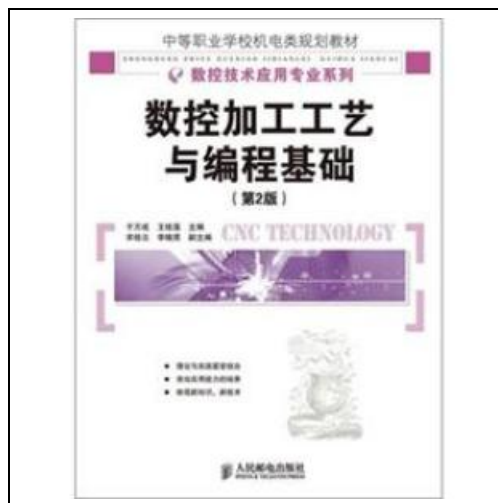


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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 186 Publisher: People's Post Pub. Date :2010-10-01 version 2. The book has five projects. The main contents include CNC machining process based on the basis of CNC programming. CNC turning technology and programming. CNC milling technology and programming. CNC EDM and wire cutting technology and programming methods. Book is written in the production practice in accordance with the project - subject - task-driven model to write. skills training. emphasizing the students to analyze problems and problem-solving ability. This book can be used as secondary vocational schools. numerical control technology professional materials. but also as mechanical engineering and professional mold materials. Contents: CNC machining technology based project a subject of a CNC machine tool 1 1 Task 1 CNC machine tool components and classification tasks 2 2 7 Topic 2 NC in NC cutting 11 basic metal cutting process in Task 1 the basics of the tool 11 Task 2 Design 42 Task 3 process size calculation 48 Task 4 CNC machining process analysis and design of 51 task 5 CNC machining process documentation 59 Project Summary 60 projects to consolidate and improve the 60 project two CNC Programming 64 issues a programming 64 Task 1 program and methods of preparation of the contents of the 64 Task 2 CNC coordinate system 65 Task 3 Task 4 of the knife 71 77 program structure and format of the subject two NC programming numerical calculation Summary 81 items 80 items 81 items three to consolidate and improve the processing technology of CNC turning project to consolidate and improve the 183 References 187 Four Satisfaction guaranteed, or money back.



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